Components	wt %
Bracket body, Hook, Welding flange	
Manganese	0 – 5
Nickel	5 – 15
Chromium	10 – 20
Copper	0 – 10
Niobium	0 – 5
Tantalum	0 – 5
Molybdenum	0 – 5
Cobalt	0 – 1
Iron	Bal.
Bonding base	
Manganese	0 – 5
Nickel	5 – 15
Chromium	10 – 20
Molybdenum	0 – 5
Cobalt	0 – 1
Iron	Bal.
Brazing material	
Gold	20 – 50
Silver	20 – 50
Copper	Bal.
Plating	
Gold	0 – 100
Rhodium	0 – 100